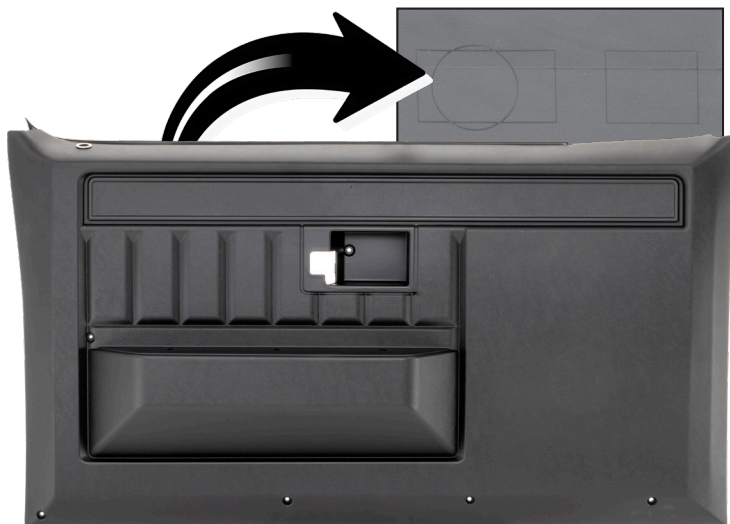


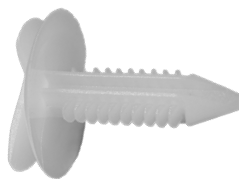
# 81-91 GM TRUCK DOOR PANEL INSTALLATION INSTRUCTIONS



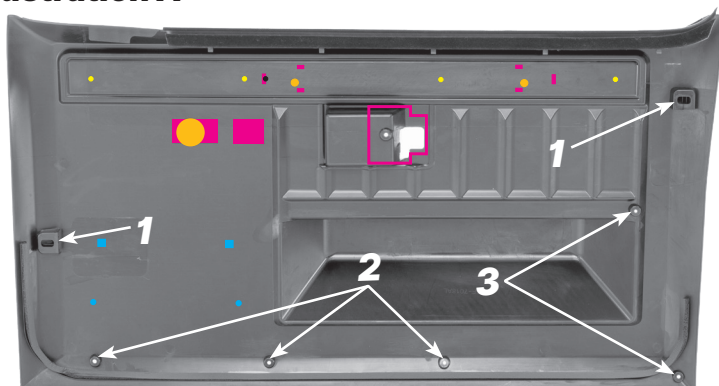
**Confirm locations with all corresponding parts prior to cutting or drilling the door panel .**

## Basic Door Panel Installation - Illustration A

1. Begin by inserting the two push-pin retainers into the door panel. Refer to illustration A, Item #1.



**Illustration A**



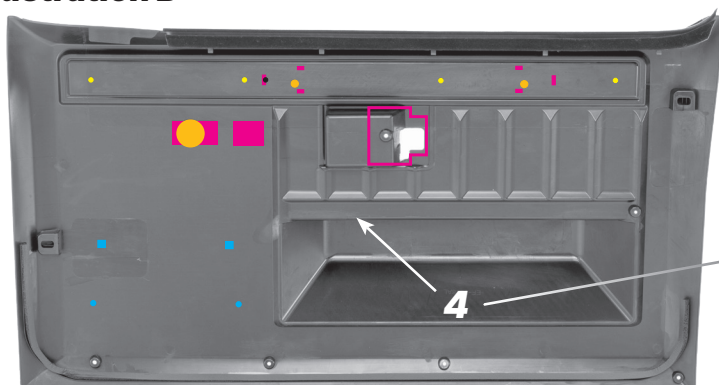
2. Next, install the three adjustable retainers into the bottom of the door. These will allow the screws to be inserted during the final door panel installation. Refer to illustration A, Item #2.



3. Finally, insert the last two retainers into the designated holes in the door. Refer to illustration A, Item #3.



**Illustration B**



## Armrest Installation - Illustration B

1. Install the armrest onto the door panel and secure it using the speed nut provided in the armrest set. This will hold the armrest in place temporarily. Refer to illustration B, Item #4.



2. Once the door panel is installed onto the door, use the screws (also included in the armrest set) to firmly attach the armrest to the mounting plate on the door.

# 81-91 GM TRUCK DOOR PANEL INSTALLATION INSTRUCTIONS



**Confirm locations with all corresponding parts prior to cutting or drilling the door panel.**

**TRIM INSTALLATION:** Depending on your truck's trim level or the specific trim options you are installing, you may need to cut holes in the door panels to accommodate the necessary components.

To assist with this, score lines have been molded into the door panel as cutting guides.

We recommend using the following tools to complete the installation:

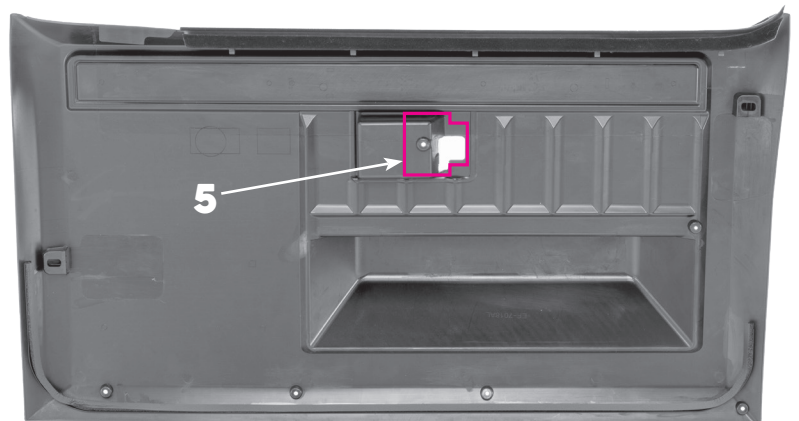
- Plunge cutter
- Spiral saw
- Drill with appropriate bits
- Sharp utility knife

Take care to follow the molded guidelines closely for the best fit and finish.

## Door Handle Bezel Installation - Illustration C

***Illustration C***

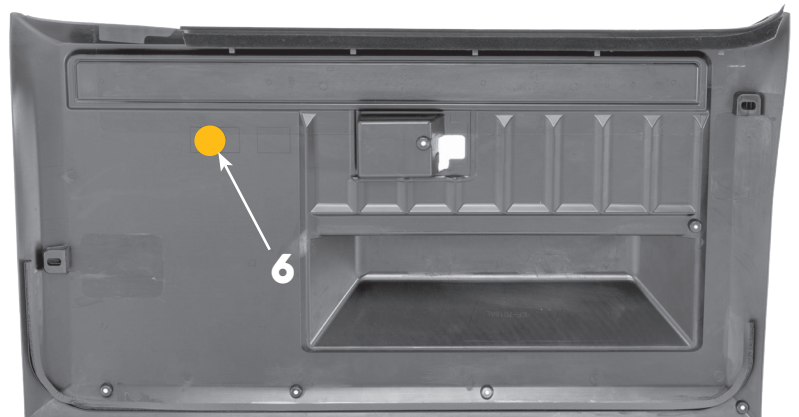
Install the door handle bezel, locate the molded score marks on the panel and carefully trim along these lines. Work slowly and precisely to ensure a clean fit. Refer to illustration C, #5 for location of score lines.



## Manual Windows & Door Locks - Illustration D

***Illustration D***

Carefully cut the round hole by following the molded score lines on the panel. Refer to Illustration D, #6 for proper placement.

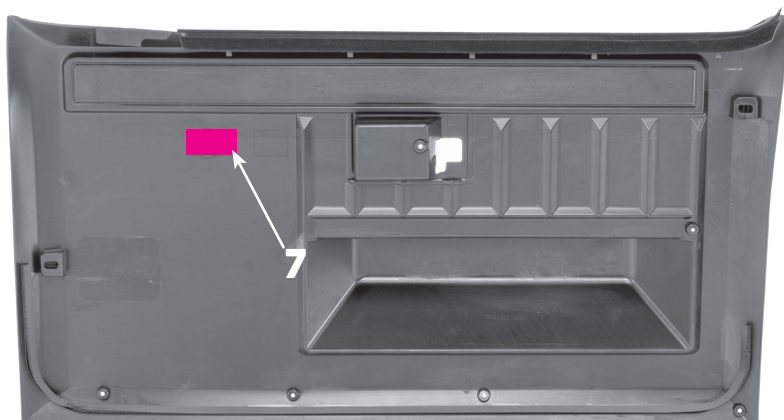


# 81-91 GM TRUCK DOOR PANEL INSTALLATION INSTRUCTIONS



**Confirm locations with all corresponding parts prior to cutting or drilling the door panel.**

**Illustration E**



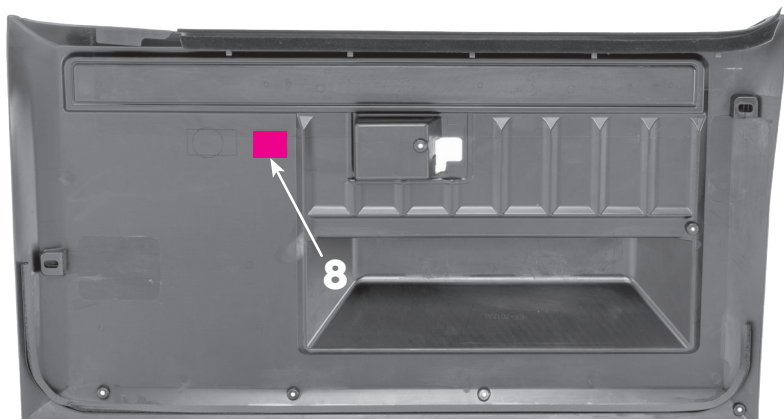
## Power Window Switch - Illustration E

Carefully cut the appropriate opening by following the molded score lines on the door panel:

- Driver side: Cut a wider rectangular hole to accommodate the 2-button switch.
- Passenger side: Cut a square hole to accommodate the single-button switch.

Refer to Illustration E, #7 for proper placement and cutout guidance.

**Illustration F**



## Power Door Lock Switch - Illustration F

Carefully cut the appropriate opening by following the molded score lines on the door panel:

- Cut a square hole to accommodate the single-button switch.

Refer to Illustration F, #8 for proper placement and cutout guidance.

# 81-91 GM TRUCK DOOR PANEL INSTALLATION INSTRUCTIONS



**Confirm locations with all corresponding parts prior to cutting or drilling the door panel.**

## Door Panel Trim without Pull Straps - Illustration G

Refer to Illustration G for proper hole placement.

1. Drill Mounting Holes
  - Carefully drill four holes the at location #9 as shown in Illustration G. These holes are for the door panel trim studs.
2. Install Trim Panel  
Align the trim panel studs with the drilled holes.
3. Secure with Retainers  
Push the trim panel studs through the holes and secure them using the provided push-on retainers to hold the panel firmly in place.

***Illustration G***



## Door Panel Map Pocket Installation - Illustration H

Using your original map pocket as a template, align it on the door panel in its correct position. Carefully following the molded score lines on the door panel, cut out the holes on the door panel as needed for installation. Refer to illustration G, location #10.

***Illustration H***





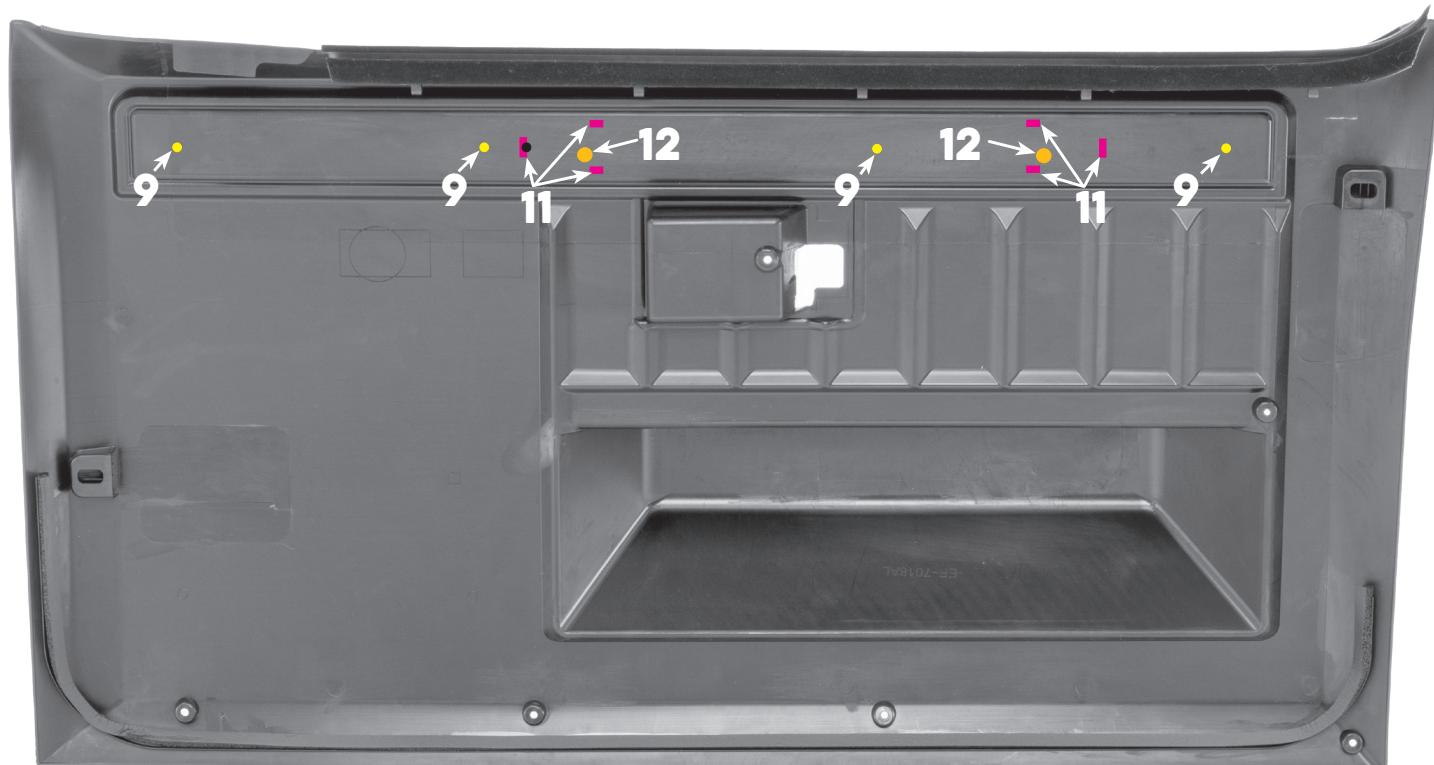
# 81-91 GM TRUCK DOOR PANEL INSTALLATION INSTRUCTIONS



**Confirm locations with all corresponding parts prior to cutting or drilling the door panel.**

## Door Panel Trim with Pull Straps - Illustration I

***Illustration I***



Refer to Illustration I for proper hole placement.

1. **Drill Mounting Holes**  
Carefully drill four holes at location #9 as shown in Illustration I. These holes are for the door panel trim studs.
2. **Cut Holes for Pull Strap Retainers**  
Next, you will need to cut holes at location #11 for the pull strap retainers and caps, as shown in Illustration I.
3. **Cut Holes for Pull Strap Reinforcements**  
At location #12, drill the necessary holes to accommodate the pull strap reinforcements.
4. **Install Trim Panel**  
Align the trim panel studs with the drilled holes from step 1.
5. **Secure with Retainers**  
Push the trim panel studs through the holes and secure them using the provided push-on retainers to hold the panel firmly in place.



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